### \*\*\*This position is located in WINCHESTER, KENTUCKY \*\*\*

# **CNC Lathe Machinist Programmer**

## Who we are:

M&S Machining is an advanced manufacturing company with over 25 years of experience serving defense and aerospace industry leaders such as Northrop Grumman, General Dynamics, and Space X. We operate in a clean, climate-controlled, modern facility filled with state-of-the-art equipment and provide our team with all the latest tools necessary for success. We believe strongly in the growth and development of our employees by offering an environment with exceptional opportunities that can unlock your highest potential. We welcome candidates of all levels of experience and are excited to work with those individuals who strive to be the best.

## Who were looking for:

We are seeking candidates who have experience in programming and machining on CNC Lathes preferably with live tooling. The ideal candidate would be passionate about their projects and highly motivated to learn.

### What we bring:

- Are leading pay!
- Career advancement.
- Opportunity for growth
- Weekly pay
- IRA with 3% match
- Health, Dental and Vision insurance
- Paid Holidays
- Paid Time Off
- Relocation assistance and Travel reimbursement
- Direct Hire position
- Full Time, Day Shift, Monday through Friday, Overtime

# What you'll bring:

- Drive to continuously learn.
- Interest in math and science.
- Dedication to career growth.
- Strong communication skills with the ability to overcome challenges.
- Innovative and creative thinking.

### What you'll be doing:

- Programing multiple different geometrically complex parts at various CNC lathes including ones with live tooling.
- Analyzing drawings and solid models to determine the type and sequence of machine operations.
- Determining proper tooling selection for each part considering speeds, feeds, machine limitations.
- Working closely with the quality lab while having a strong understanding of GD&T.
- Effectively communicating with various departments in the company daily.
- Using various inspection equipment to manually measure parts on and off a machining center.

### Favorable if you have:

- Experience using Solidworks, and/or FeatureCAM.
- Experience with CMM inspection, layout inspection, optical comparator, and in-depth knowledge of metrology.
- Familiar with working in a low volume, high mix manufacturing facility.

### Not From the Area?

M&S Machining offers relocation assistance for qualified individuals! We are surrounded by rolling hills and beautiful farmland while also offering all the amenities of a large metropolitan area. We are located only 15 minutes from Lexington and 1.5hrs from Cincinnati and Louisville. The local economy is thriving with an excellent job market and a multitude of opportunities for your family. All of this combined with a local housing market that is significantly cheaper than the national average, makes central Kentucky a great place to call home!

Location: On Site: 100 Hud Rd. Winchester, KY 40391

**Work Remotely:** No Job Type: Full-time